

# 2025 DEPARTURES













# ITINERARY

### Day 1 - DEPART THE USA

# Day 2 - ARRIVE IN MADRID

Upon arrival in Madrid, you will meet your tour escort and transfer to your hotel. Tonight, you can walk through the Plaza Mayor. Dinner and your overnight stay are in Madrid. (B, D)

## Day 3 - BURGOS

Today, you will visit Burgos, the historic capital of Old Castile and the hometown of Juan Alfonso de Polanco, who was the order's secretary and St. Ignatius's collaborator in writing the Constitutions. Celebrate Mass at Santa Maria Cathedral. Many Spanish kings are buried here, and El Cid is Spain's hero. The Cathedral of Burgos is the third-largest church in Spain and is striking for its beautiful Spanish Gothic style. Enjoy time on your own in the medieval city. Continue to Loyola, where in 1491, St. Ignatius Loyola was born in the Castle of Loyola. Dinner and your overnight stay are in Loyola. (B, D)

# Day 4 - LOYOLA

Begin the day at St. Ignatius's childhood home. Celebrate Mass in Loyola Castle and then visit the room where St. Ignatius experienced his spiritual conversion. The readings include some of the very texts that Ignatius read leading up to his conversion and accounts of how Ignatius assisted others with their spiritual conversation. Visit the basilica adjacent to the castle—together forming much of the Sanctuary of Loyola—as well as the Loyola family archives. In the afternoon, you venture into the town of Azpeitia to visit the church in which Ignatius was baptized as well as the church outside of which he preached. See the hospital where he lived and worked after his studies in Paris. Travel to the Hermitage of Olatz and to Aranzazu, a popular shrine to Our Lady at the time of St. Ignatius, where we know Ignatius prayed for strength to overcome his former temptations. Dinner and your overnight stay are in Loyola. (B, D)

### Day 5 - PAMPLONA

This morning, you will travel to Pamplona, the birthplace and childhood home of St. Francis Xavier, a great Evangelist of the 16th century. After the battle of Pamplona, young St. Francis Xavier was sent to the University of Paris, where he would meet his roommate, St. Ignatius. Together, they would co-found the Order of the Society of Jesus. See where Ignatius was wounded defending the city against the French in 1521, visit Xavier (Navarre), where you will tour the castle in which Francis Xavier was born, and see a sculptured Crucifix, The Smiling Christ. Continue to Zaragoza for dinner and your overnight stay. (B, D)

#### Day 6 - ZARAGOZA

Begin the day with Mass and a visit to the Basilica of Our Lady of Pilar, built to commemorate the place where the Virgin Mary, standing atop a pillar carried by angels, appeared to St. James. The basilica's small, wooden statue of Our Lady of Pilar has been a regular stopping point for pilgrims now and during Ignatius's life. Continue to Montserrat. Upon arrival in Montserrat, you will settle into your hotel for dinner and your overnight stay. (B, D)

## Day 7 - MANRESA & MONTSERRAT

Travel to Manresa, a place of profound conversion for Ignatius. Visit the Cave of Saint Ignatius, where the saint retired to meditate and write his spiritual exercises. Celebrate Mass here. You will see the chapel where St. Ignatius remained motionless in ecstasy for eight days and visit the Basilica of la Seu, the large Gothic church that has come to symbolize Manresa. You will enjoy a presentation and wander through the museum at Manresa. St. Ignatius remained in Manresa for about 18 months before continuing his journey to Barcelona. In the afternoon, you will make your way back to Montserrat. You will visit the Shrine of Our Lady of Montserrat. Since the 12th century, pilgrims have traveled to venerate the miraculous statue of the Black Madonna. According to Catholic tradition, the Black Virgin of Montserrat statue was carved by St. Luke around 50 AD and brought to Spain. It is believed that the founding of the Society of Jesus by St. Ignatius of Loyola was inspired by the Black Madonna's apparition to St. Ignatius during his pilgrimage to the Shrine of Montserrat. Your overnight stay is in Montserrat. (B, D)

# Day 8 -BARCELONA

This morning, you will enjoy free time exploring the grounds of the monastery or taking the funicular to the top of the mountain. Then, descend the mountain and journey into Barcelona. This afternoon, you will visit the Barri Gotic (gothic quarter) in the center of the city. Many of the buildings here are listed as World Heritage sites, including the Sagrada Familia Church, which has been under continuous construction since 1882. Designed by renowned architect Gaudi, it is now slated for completion in 2026! While strolling La Rambla, see the font de Canaletes. Check into your hotel in Barcelona for your overnight stay. (B, D)

# Day 9 - RETURN TO THE USA

# Starting at \$4,399\* From New York

March 20, 2025 - Starting at \$4,399\* or September 9, 2025 - Starting at \$4,599\*

# YOUR ALL-INCLUSIVE PRICE INCLUDES:

# Basic Tour & Guided Sightseeing, Round-trip International Airfare

Additional baggage & optional fees may apply; see fine print for details

# Fuel Surcharges and Government Taxes

Subject to change

Admin. Fees, Entrance Fees, Gratuities & Program Fees, First-Class Hotels Hotel, Meals as listed in Itinerary, Deluxe Motorcoaches & much more!

\*See back for pricing details



# **ITINERARY**

# Day 9 - Fly from Barcelona to Rome

Transfer to Barcelona airport to fly to Rome. Your guide in Rome will greet you at the airport and escort you into the city for a driving tour to help you acclimate to where things are. Check into your hotel for dinner and overnight. (D)

# Day 10 - Vatican

We begin this morning at Capitoline Hill overlooking the Forum. The stairs leading here to the piazza, the Cordonata, were designed by Michelangelo (as was the geometric pattern in the pavement of the piazza). Walking Michelangelo's famous staircase, we come to the Gesu Church, the Mother Church of the Jesuit Order, which began in 1568. This is where St. Ignatius of Loyola, founder of the Jesuit Order, lies in repose. The building of this church in the 5th century signals the arrival of Christianity in Rome. Here, we celebrate Mass. We will visit the Ignatian Rooms nearby here. We will also visit San Ignazio and San Luigi dei Francesi, housing Caravaggio's St. Matthew and the Angel. Enjoy a guided tour of the Vatican's Museums and Sistine Chapel this afternoon. Built by connecting portions of the old papal residence with newer structures, the museum houses a world-renowned collection of art and antiquities. Michelangelo painted the ceiling of the Sistine Chapel between 1508 and 1512 and later painted The Last Judgment between 1535 and 1541 for Popes Clement VII and Paul III. The primary function of the chapel is the Papal Conclave, providing the place where the College of Cardinals of the church gathers to elect a new pope. Then, walk through St. Peter's Basilica and celebrate Mass here. The present structure, completed in 1590, was built over the Byzantine and Middle Ages structures that marked the tomb of Saint Peter. There are more than 100 tombs within the basilica, including, most recently, Saint John Paul II. Mass continues to be celebrated here. Dinner is on your own tonight. (B)

### Day 11 - Rome

Begin your afternoon with a visit to the Archbasilica of Saint John Lateran. Six popes are entombed here. Next door is the Holy Staircase (Scala Santa), brought from Pilate's Palace in Jerusalem by Saint Helena in the 4th century. Climbing the stairs on your knees is a devotion that many pilgrims perform, and a plenary indulgence is granted for completing this feat. Next is the Basilica of Saint Lawrence Outside the Walls (San Lorenzo). Saint Lawrence was one of the first seven deacons of Rome, martyred in 258. The church is built next to catacombs that lead down to his grave. The relics of Saints Justin Martyr and Stephen are also enshrined here. Continue your pilgrim journey to the Basilica of Saint Mary Major (Maria Maggiore). This is the largest Marian church in Rome. Its construction began after the Council of Ephesus in 431 proclaimed that Mary was the Mother of God. Saint Jerome, translator of the Bible into the Latin Vulgate, is buried here. Celebrate Mass in one of the churches here. Dinner is on your own tonight. (B)

# Day 12 - Pilgrimage in Rome

This morning, you will begin your day at the Basilica of Saint Paul Outside the Walls. The present structure stands over the place where Constantine built the first church over Saint Paul's grave. The church features a portrait of every pope who has served the church, with the face of Pope Francis I illuminated as the present pontiff. Step beneath the surface into the Catacombs of Callixtus, built along the Appian Way. Here, sixteen popes from the 2nd through 4th centuries were interred, though they have been removed to various churches over the centuries. San Sebastian Outside the Walls is another of the seven Pilgrimage churches built over the Catacombs of Saint Sebastian. The remains of Peter and Paul were temporarily protected here during the Valerian Persecution of 258. Our seventh and final pilgrimage stop is the Basilica of the Holy Cross in Jerusalem. Saint Helena brought Passion relics here, and the floor was covered with soil from Jerusalem. Relics here include Thomas's index finger that touched Christ's wounds after His resurrection and a piece of the Good Thief's Cross. Those who want to complete the seven-church pilgrimage as declared by Saint John Paul II in 2000 can continue to one more stop at the Shrine of Our Lady of Divine Love. Here, a pilgrim pursued by dogs appealed to Our Lady, and she intervened for his safety. Pilgrims began to frequent the site, and a chapel was built here in 1745. Celebrate Mass in one of the churches. Dinner is on your own tonight. (B)

#### TRAVEL REGISTRATION FORM

#### Please mail completed form with payment and passport copy to:

Departure City: First, Middle & Last Name n			
Guest 1: First Name:		(Name Tag:)	
Middle Name:	Last Name	e:	Title:
Street Address:		P.O. Box:	
City:	State	e: Zip Code	:
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How did you learn about this			
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Guest 2: First Name:		(Name Tag:)	
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How did you learn about this	tour?		
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Roommate(s):			
If No Roommate: Try to N			
Important Information Regard  1 Travel Protection coverage cannot to 2 Premium is based on TOTAL cost of	ling Travel Protection be added after you have of trip and is non-refunda	n Plan: paid in full.	Guest 1: cept □ I Decline Guest 2:
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By signing and submitting the registration for and Statements of Responsibility of the broto the potential for price increases that me Conditions and Statements of Responsibilit received due to government imposed taxes Guest 1 Signature:	ASSENGER AGF orm, I/we certify that I/we ochure, understand its co ay apply before payment ty of the brochure and p is and fees.		
Guest 2 Signature:			
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Part A * Trip Cancellation		Additional Cancel hen You purchase this Travel Pr	lation Protection otection Plan at or before the final
Part B Trip Interruption	Tip Cost	ayment due date for Your Trip, y ravel Services Pre-Departure Can	you also receive the Educational cellation Waiver Benefit that allows vel Services travel arrangements

Services website (www.etstours.com). Premiums must be paid in addition to initial or second deposit prior to the final payment for coverage to be in effect.

\$1,000 Baggage Delay.

\$200

Part A -Travel Arrangement Benefits are provided by Educational Travel Services. Part B - Travel Potential Benefits are provided by Educational Travel Services. Part B - Travel Potential Benefits are provided by United States Fire Insurance Co.

Missed Connection ......\$500
Travel Delay (Up to 10 days & up to \$150 Per Day) ... \$1,500

Medical Expense / Emergency Evacuation
Accident and Sickness Medical Expense. \$25,000
Emergency Evacuation and Repatriation \$50,000

you to cancel your Educational Travel Services travel arrangemer up to the day of departure for any reason (excludes no shows at those not permitted boarding). With this Educational Travel Service Cancellation Waiver, your non-refundable land cancellation penalitis will be refunded in Educational Travel Services travel certificate Certain travel programs are not eligible for this benefit, such as sortiu and land programs listed and detailed on the Educational Traves vices website (www.estours.com). Premiums must be paid addition to initial or second deposit prior to the final payme for coverage to be in effect.

# avel arrangement benefits underwritten by United States Insuran Conditions and Limitations

This is a brief description of the plan available for all Travel Protection seles for Tript departing January 1, 2013 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage. For example, coverage does not apply for any Sickness or condition of you, a Travelling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of two-everages (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Travel Services at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first.), suicide, normal pregnancy, war or any act of war. Other Coverages (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Travel Services at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first.), suicide, normal pregnancy, war or any act of war. Other Coverage Resons, as defined, includes the following events or their consequences: Cancellation or Interruption of your Trip due to: Inclement Weather, unannounced Strike, mechanical breakdown that causes complete cessation of services of Your Common Carrier for at least 12 consecutive hours; a demented traffic accident while en route to departure; being failacked or quarantined; jury duty, destruction of your home or destination by fire, flood, burglary or natural disaster; being called to the emergency service of government to provide aid or relief in the event of a natural disaster; a document helf of passports or visas; a fransfer of employment of 250 miles or more; or Revocation of military leave. For further information ask for the Certificate of Coverage which fluty details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan way. Suite 200, Kansaa City, MO, 64114, 1-800-888-7292 (\*in CA, dab Trip Mate In

#### PROGRAM CONDITIONS

#### INCLUDED IN PRICE:

Round-trip international airfare - Deluxe motorooaches • 1st class hotels • Guided sightseeing - Entrance fees to sites visited (as listed in itinerary) • Meals as listed in litinerary + Hotel gratuities • Program fee, Administrative Fee • Fuel surcharges • Government Taxes \$98 (increases in government tax and fees are subject to change)

#### NOT INCLUDED IN PRICE:

Optional sightseeing as listed in the brochure • Miscellaneous fees i.e. individual transfers; passports, laundry, lunches, Dinners, beverages & baggage fees • Visas for non-US clitzens • Visas and Transfers for all ground only passengers • Optional Travel Protection Program (see premium schedule) • Tips for guide (\$6/day) & driver (\$3/day) ACCOMMODATIONS:

Price is per person based on double occupancy. When available, single rooms are often smaller than doubles. While we will try to match roommates, we cannot guarantee a roommate will be available. Roommates may be assigned as late as 30 days prior to departure and, if one is not available or you request a single room, the following charges apply: \$599 during the basic tour; \$299 for Rome Extension.

#### PAYMENT SCHEDULE:

Deposit	Payment Amount	Due Date	
Registration Deposit	\$300	At time of registration	
Final Payment	Full payment	105 days prior to departure   If paid after the due date, a late payment fee of \$100 will be assessed.	
Travel Protection Premium Amount	The Travel Protection Plan premium will be due no later than 105 days prior to departure to be in full effect. Travel protection premiums must be paid in addition to our deposits and in advance of the final payment for coverage to be in effect.		

#### RREGISTRATIONS RECEIVED less than 105 days prior to departure:

We welcome registrations after 105 days prior to departure. Registrations received between 104-90 days prior will incur a \$100 per person fee. Registrations received between 89-75 days prior will incur a \$200 per person fee. Registrations received after 74 days prior or less will incur an additional fee based on air availability. Additional fees will be advised upon registration. CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program, provided premium has been paid and reason for cancellation is overable. Those who do not take travel protection should be aware of the following per-person cancellation penalties: From day of registration to 105 days prior to departure, you will be charged the \$100 non-refundable cancellation fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following per-person charges: 104-60 days = \$400; 59-45 days = \$600; 44-31 days = 40% of total cost; 30 days to day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, there will be no refund for any services not used.

#### STATEMENTS OF RESPONSIBILITY

We do not accept responsibility for losses or additional expenses due to delay or changes in air schedules, hotel overbookings, other hotel related problems or causes, and/or travel supplier cancellations or postponements. Travel suppliers include all four operators, cruise lines, airlines, hotels, bus companies, entertainment venues, and any other travel supplier used to operate the tour. All such losses or expenses will be the responsibility of the passenger. We reserve the right to make adjustments to the litnerary as deemed desirable by us, and we reserve the right to cancel any tour prior to departure. If a tour is canceled beyond the control of us, we will provide a refund or a futer travel credit to be used two years from the date of issuance for the value of all funds paid by the passenger less nonrefundable travel supplier prepaid deposits, travel supplier change fees, nonrefundable travel protection premiums, and a \$150 administration fee.

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged and space limitations on tour buses, wheelchairs and scooters cannot be accommodated. Those needing oxygen or other ambulatory assistance will find the tour extremely limiting in their experiences. Persons using C-pap machines requiring distilled water will need to inform us ahead of time, so we can work with local operators to prepare as it is not always available. We reserve the right to refuse or revoke travel to anyone who is, in our sole judgment, incapable of group travel without causing undue demands upon the staff or other tour participants. Accessible rooms/cabins are limited and subject to confirmation after receiving the passenger's written request. If you have questions, please contact us for more details

#### PASSPORT INFORMATION:

Passport information must be submitted to our office no later than 105 days prior to departure. Failure to provide your passport information to our office by this date may result in change fees or denial of travel. Discrepancies in information may result in change fees, delays in receiving travel documents for your trip, or denial of travel. Any fees incurred due to discrepancies are the responsibility of the passenger. Passports must be valid for at least 6 months after the return date.

PRICE INCREASES:

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

#### AIRLINE ROUTES and TICKETS:

In order to keep prices low, we do not guarantee the most direct routing to your final destination. Once issued, airline tickets cannot be changed or refunded thereafter. Air transportation tolfrom your destination will be economy class on LATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-aemendable tickets for groups of 10 or more flying together on entire itinerary. If you choose to depart from a different city than your group or traveling companion, or deviate your flight and/or trip plans, and/or you are taking a pre or post tour, you may fly on a different scheduled flight(s) than the rest of your group. If you make your own air arrangements, you are responsible for booking all needed flights for your travel unless specified otherwise. Contact your travel advisor for further details.

#### FLIGHT TIMES AND SEATING:

All flights are subject to change by the airlines without advance notice. We are not responsible for such changes or delays and do not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties. There is no advance seat selection for groups on most airlines. Early check-in is necessary to secure seats with travel companions and those with special needs. Due to security measures taken at airports, it is advisable to arrive at the airport three hours prior to departure time. Seating is solely under the control of the airlines. You will receive your flight information 60-30 days prior to departure. Final documents are sent approximately 2-3 weeks prior to departure.

#### ADDITIONAL AIRLINE FEES:

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. You may also incur optional fees i.e. food, excess baggage, overweight baggage, items of personal nature, etc.

### DEVIATIONS AND AIR UPGRADE REQUESTS:

Deviation and Air Upgrade requests must be submitted in writing and are subject to additional airline fees. Deviations and Air Upgrades are not always possible given the group schedule and time of ticketing. Passengers who are ticketed with air deviations and/or upgrades will likely not fly with the group and will therefore need to provide their own transfers. ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this brochure. While we will make every effort to ensure you will see all sites listed in this brochure, the availability of sites, order of sites and/or days and number of days may be altered to accommodate changes in airline, hotel schedules, and local conditions. No changes to the litnerary are effective unless approved in writing and signed by an authorized officer of the tour operator. Except as stated herein, no other person is authorized to cancel, modify or vary the tour arrangements or to make any representation of warranty concerning the tour. Due to airline schedules, some participants may receive one or two extra leisure days at a nominal per day charge and

some extensions may not be available on all departure dates. If itinerary changes necessitate extra overnights, you will

#### be charged \$125 per night; single rooms \$175 per night. Meals for extra nights are not included. VALIDITY DATE:

This brochure is valid until 10/23/24. Registrations will still be accepted after the validity date

#### RELEASE INFORMATION:

Payment of deposit indicates permission for us or our agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which we or our agents deem appropriate, unless the registrant or guardian otherwise notifies us in writing prior to departure.

Enrollment in, payment of deposit and/or acceptance of final documents, vouchers, or tickets shall be deemed to be consent to the Passenger Agreement and Program Conditions of the brochure. Prices are based on tariffs in effect as of January 1 of the previous year and are subject to adjustment without notice in the event of any change or currency fluctuation. Except where otherwise stated, we act only as agent for the relevant supplier in securing hotels, transportation and other

Except where otherwise stated, we act only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall we be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. The passenger agrees that we assume no liability for injury, death, damage, loss, theft, accident, delay, any lost or damaged luggage, or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service.

We do not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger

We do not own or operate any of the suppliers of services to your four. Similarly without limiting the foregoing, passenger agrees to hold us harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party.